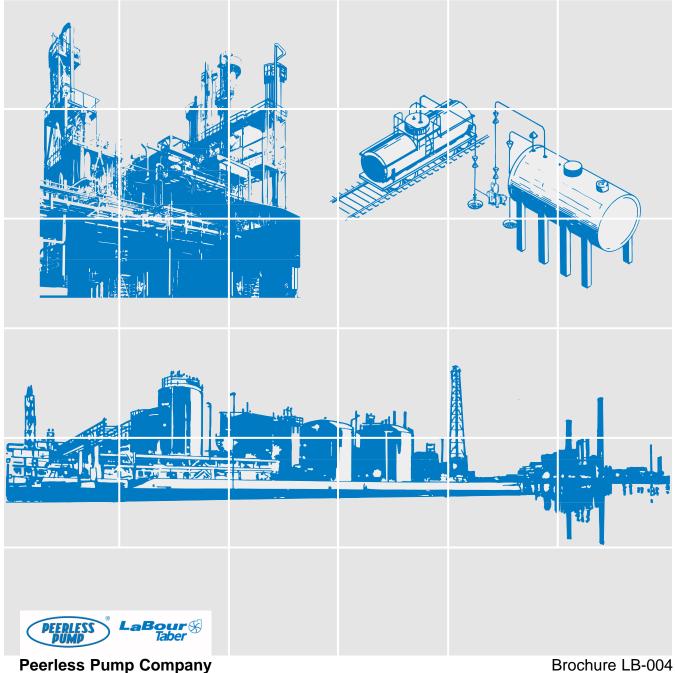
LaBour Pumps

FULL PRODUCT LINE



LaBour Pumps

Since 1921, LaBour Pumps has provided a wide range of the highest quality pumps primarily for the chemical processing industry. LaBour Pumps is widely known for its quick deliveries of special materials of construction and its nationwide Representative network.

LaBour's wide range of designs and configurations include:

Horizontal Vertical Self-Priming ANSI Magnetic Drive Custom Designs

Markets Served:

Chemical Processing Petroleum Pulp and Paper Pharmaceutical Utilities Primary Metals Breweries Textile Pollution Control Energy Food and Beverage

LaBour's materials of construction include:

Cast Iron **Ductile Iron** 304/304L Stainless Steel 316/316L Stainless Steel 317/317L Stainless Steel Alloy 48 (CD4MCu) Elcomet K (Alloy 20) R-55 (LaBour proprietary) Y-17 (Hastelloy C) Y-30 (Hastelloy B) Monel Nickel Zirconium Titanium Kynar® (PVDF) Teflon® (PFA) Tefzel® (ETFE)

Typical applications for LaBour pumps include:

Product and Chemical Transfers Tank Car Unloading Volatile Liquid Handling Mines and Pits Viscous Fluids Water and Waste Treatment Molten Sulfur and Salts

LaBour Time Line

eries and the highest quality.

1921	Harry E. LaBour establishes LaBour Company in Michigan City, Indiana.
1937	LaBour expands to England as LaBour Pump Company, Ltd.
1946	LaBour builds a nickel alloy foundry in White Pigeon, Michigan.
1964	LaBour Pump Company acquires Taber Pump Company of Buffalo, New York and Taber remains in New York, until 1967 when they merged into the Elkhart, Indiana plant.
1976	A new 50,000 square foot production facility is opened in Selma, Alabama with Computer Numerical Control (CNC) equipment.
1993	U.S. and British LaBour facilities are purchased by the Indianapolis, Indiana based Peerless Pump Company.
	The U.S. operation is renamed LaBour Pumps and is made a division of Peerless Pump Company.
	British operations are turned over to SPP Ltd., a sister company of Peerless Pump Company, and renamed SPP LaBour.
1994	LaBour Pumps headquarters is moved to Indianapolis, Indiana with production continuing in the Selma plant.
	SPP LaBour's sales office is moved to Northampton, England.
TODAY	LaBour Pumps is still offering its customers the most durable centrifugal pumps with the quickest deliv-

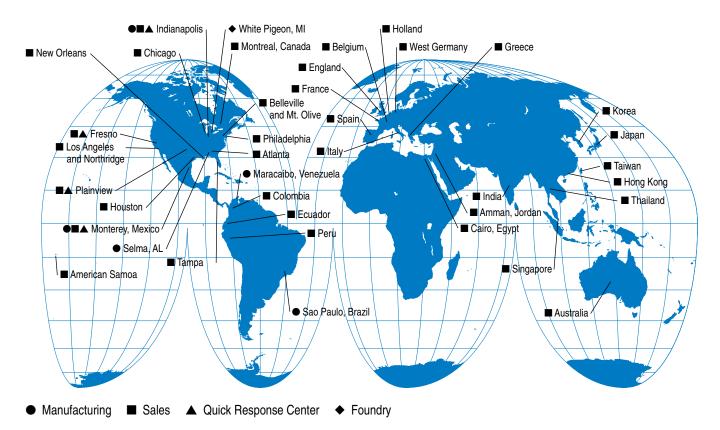
	Process, Chemical and Hazardous Liquid Pumps LVA	Process, Chemical and Hazardous Liquid Pumps TFA	Self-Priming Back Pull-Out Centrifugal Pumps LPLA/LHLA	Sealless MPL/MHL Series
Туре	Standard ANSI configuration, back pullout, heavy duty, industrial process pumps. Packed and sealed types. Model LVA.	Standard ANSI configuration, back pullout, triple volute, heavy duty industrial process pumps. Balances radial loads. Circular casing design. Model TFA.	Self-priming, back pullout pumps based on the Hydrobalance Principle. ANSI series bearing frame, circular casing design. Suction lift up to 25 feet (8 meters). Models LPLA, LHLA.	Self-priming, sealless magnetic drive pumps with metallic materials. Based on the Hydrobalance Principle. ANSI series bearing frame, back pullout, circular casing design. Suction lift up to 10 feet (3 meters). Models MPL, MHL.
Capacities	Up to 4,000 gpm (909 m ³ /hr)	Up to 1,100 gpm (250 m ³ /hr)	Up to 700 gpm (159 m ^{3/} hr)	Up to 400 gpm (91 m ³ /hr)
Head	Up to 650 feet (198 meters)	Up to 575 feet (175 meters)	Up to 300 feet (91 meters)	Up to 300 feet (91 meters)
Pressure	Up to 350 psig (25 kg/cm ² g, 2,414 kPag)	Up to 350 psig (25 kg/cm ² g, 2,414 kPag)	Up to 150 psig (11 kg/cm ² g, 1,034 kPag)	Up to 150 psig (11 kg/cm ² g, 1,034 kPag)
Horsepower	Up to 275 hp (205 kW)	Up to 125 hp (93 kW)	Up to 125 hp (93 kW)	Up to 50 hp (37 kW)
Drives	Electric motors, steam tur- bines and others available.	Electric motors.	Electric motors, steam turbines, PTO and belt drives.	Electric motors.
Liquids Pumped	Chemicals, fertilizers and all process.	Chemicals, fertilizers, entrained air and all process.	Chemicals, condensate systems, entrained air and all process.	Chemicals, pulp and paper, entrained air and all process.
Temperature	From -50°F to 500°F (-46°C to 260°C)	From -50°F to 500°F (-46°C to 260°C)	Up to 400°F (205°C)	From 32°F to 300°F (0°C to 149°C)
Materials of Construction	Ductile iron, 316 SS, A48, 317 SS, R55, Nickel, Elcomet K, Hastelloy(s), Titanium, Zirconium, plus most machinable alloys.	316 SS, A48, 317 SS, R55, Nickel, Elcomet K, Hastelloy(s), Titanium, Zirconium, plus most machin- able alloys.	Cast or ductile iron, 316 SS, A48, 317 SS, R55, Nickel, Elcomet K, Hastelloy(s), Titanium, Zirconium, plus most machinable alloys.	Cast or ductile iron, 316 SS, A48, 317 SS, Nickel, R55, Elcomet K, Hastelloy(s), plus most machinable alloys. Magnets are rare earth, PFA coated.
For Additional Information Request	Brochure LB-005	Brochure LB-011	Brochure LB-007	Brochure LB-108

	Process,	Process,	Process,	Process,
	Chemical and	Chemical and	Chemical and	Chemical and
	Hazardous	Hazardous	Hazardous	Hazardous
	Liquid Pumps	Liquid Pumps	Liquid Pumps	Liquid Pumps
	Taber 1000	Taber 2000	Taber 8000	Taber 9000
Туре	Single stage vertical sump pumps with lengths up to 30 feet (9 meters). Heavy duty design with many sealing options. Model 1000.	Two stage vertical sump pumps for high TDH. Heavy duty design with many sealing options. Model 2000.	Single stage vertical sump pumps, triple volute casing and circular casing designs. Heavy duty design with many sealing options. Model 8000.	Single stage vertical sump pumps, multi-volute casing, cantilever design. Heavy duty design with many sealing options. Model 9000.
Capacities	Up to 2,350 gpm	Up to 400 gpm	Up to 4,000 gpm	Up to 4,000 gpm
	(534 m ³ /hr)	(91 m ^{3/} hr)	(909 m ³ /hr)	(909 m ³ /hr)
Head	Up to 480 feet	Up to 300 feet	Up to 600 feet	Up to 600 feet
	(146 meters)	(91 meters)	(183 meters)	(183 meters)
Pressure	Up to 250 psig	Up to 250 psig	Up to 250 psig	Up to 250 psig
	(18 kg/cm ² g, 1,724 kPag)	(18 kg/cm ² g, 1,724 kPag)	(18 kg/cm ² g, 1,724 kPag)	(18 kg/cm ² g, 1,724 kPag)
Horsepower	Up to 200 hp	Up to 75 hp	Up to 200 hp	Up to 200 hp
	(149 kW)	(56 kW)	(149 kW)	(149 kW)
Drives	Electric motors.	Electric motors.	Electric motors.	Electric motors.
Liquids Pumped	Chemicals, molten materials and all process.	Chemicals, molten materials and all process.	Chemicals, molten materials and all process.	Chemicals, molten materials and all process.
Temperature	Up to 2,000°F	Up to 500°F	Up to 2,000°F	Up to 2,000°F
	(1,094°C)	(260°C)	(1,094°C)	(1,094°C)
Materials of Construction	Ductile iron, 316 SS, A48, 317 SS, R55, Nickel, Elcomet K, Hastelloy(s), plus most machinable alloys.	Ductile iron, 316 SS, A48, 317 SS, R55, Nickel, Elcomet K, Hastelloy(s), plus most machinable alloys.	Ductile iron, 316 SS, A48, 317 SS, R55, Nickel, Elcomet K, Hastelloy(s), plus most machinable alloys.	Ductile iron, 316 SS, A48, 317 SS, R55, Nickel, Elcomet K, Hastelloy(s), plus most machinable alloys.
For Additional Information Request	Brochure LB-010	Brochure LB-010	Brochure LB-010	Brochure LB-010

	Process, Chemical and Hazardous Liquid Pumps DHL/DPL	Centrifugal Pumps Q Series	Horizontal Pumps DZT Series	Process, Chemical and Hazardous Liquid Pumps G
Туре	Self-priming, clamped casing design pumps based on the Hydrobalance Principle. Vertical, horizontal and side separators. Suction lift up to 25 feet (8 meters). Models DHL, DPL, DS.	Triple volute, back pullout, bracket mounted or close coupled designs. Up to 20% entrained air, open impeller in circular casings. Models Q, SQ, DQD.	Back pullout, bracket mount- ed or close coupled designs with clamped casings. Open impeller in circular casings. Models DZT, SZ, DZD.	Self-priming, vertical con- struction pumps with opera- tion based on the Hydrobalance Principle. Fitted with kinetic seals. Suction lift up to 25 feet (8 meters). Models CG, BG.
Capacities	Up to 1,200 gpm (273 m ³ /hr)	Up to 1,100 gpm (250 m ³ /hr)	Up to 415 gpm (94 m ^{3/} hr)	Up to 840 gpm (191 m ³ /hr)
Head	Up to 250 feet (76 meters)	Up to 250 feet (76 meters)	Up to 325 feet (99 meters)	Up to 275 feet (84 meters)
Pressure	Up to 150 psig (11 kg/cm ² g, 1,034 kPag)	Up to 150 psig (11 kg/cm ² g, 1,034 kPag)	Up to 350 psig (25 kg/cm ² g, 2,414 kPag)	Up to 150 psig (11 kg/cm²g, 1,034 kPag)
Horsepower	Up to 75 hp (56 kW)	Up to 125 hp (93 kW)	Up to 100 hp (75 kW)	Up to 75 hp (56 kW)
Drives	Electric motors, steam turbines and belt drives.	Electric motors and steam turbines.	Electric motors, steam tur- bines and belt drives.	Electric motors.
Liquids Pumped	Chemicals, condensate systems, entrained air and all process.	Chemicals, pulp and paper, entrained air and all process.	Chemicals, pulp and paper, entrained air, slurry and all process.	Chemicals, entrained air and all process.
Temperature	Up to 400°F (205°C)	From -20°F to 500°F (-29°C to 260°C)	From -20°F to 400°F (-29°C to 205°C)	From -20°F to 150°F (-29°C to 66°C)
Materials of Construction	Cast or ductile iron, 316 SS, A48, 317 SS, R55, Nickel, Elcomet K, Hastelloy(s), Titanium, Zirconium, plus most machinable alloys.	316 SS, A48, 317 SS, R55, Nickel, Elcomet K, Hastelloy(s), plus most machinable alloys.	Ductile iron, 316 SS, A48, 317 SS, R55, Nickel, Elcomet K, Hastelloy(s), plus most machinable alloys.	Ductile iron, 316 SS, A48, 317 SS, R55, Nickel, Elcomet K, Hastelloy(s), plus most machinable alloys.
For Additional Information Request	Brochure LB-001	Brochure LB-009	Brochure LB-002	Brochure LB-003

	Dry Run Protector L100DX Series	ANSI Secondary Containment Secure-Seal™	Ease-Align™ Motor Mount	ANSI Non-Metallic Base Plate
Туре	The LaBour Dry Run Protector protects magnetically driven or other centrifugal pumps from damage caused by dry running and/or excessive flow operation.	Secure-Seal [™] is a patented secondary containment device to help meet the Environmental Protection Agency's guidelines for fugitive emissions, without going to magnetic drive pumps.	Ease-Align [™] , an adjustable motor mounting system, that simplifies the alignment procedure.	Corrosion resistant, non- metallic base plates are a cost-effective, durable alternative to conventional base plates.
Features	Minimizes potential pump damage. Adjustable time delay. Adjustable current settings. Available on all pumps. Current or power sensing.	Secondary sealing design. Available in most alloys. Available for LVA, TFA, LHLA and LPLA pumps. Leak detector options (level, pressure, ultrasonic).	No motor bolt binding. Available in all sizes. Uses cost effective corrosion resistant materials. Use with all base plates — Channel/CPR. Saves time for any type of coupling alignment.	Corrosion resistant materials. Epoxy resin mixed with mineral rock for ANSI applications. ANSI Standard dimensions. Positive equipment mounting. Available with Ease-Align™. No grouting required. Can be used with other manufacturer's ANSI pumps.
For Additional Information Request		Brochure LB-204	Brochure LB-203	Brochure LB-202

LaBour Pumps World-Wide



The United States and Canada

LaBour Pumps blankets the United States and Canada with factories, parts depots, customer service centers, branch offices and representatives. For your nearest LaBour Pumps Representative, consult the Yellow Pages or phone...

California, Fresno (559) 233-1241*

Northridge (818) 368-5378 Los Angeles (562) 921-3191 Florida, Tampa, (813) 655-0578 Georgia, Atlanta (770) 889-8300 Illinois, Chicago (630) 790-8424 **Indiana, Indianapolis (317) 925-9661*** Louisiana, New Orleans (504) 368-6000

*Quick Response Center

New Jersey, Belleville (973) 751-1300 Mount Olive (973) 448-2502 Montreal, Canada (514) 280-9659 Pennsylvania, Philadelphia (610) 688-7600 Texas, Houston (218) 855-6644 **Plainview (806) 295-5581***

International

For the name and address of your nearest Sterling office, contact...

Peerless Pump Company P.O. Box 7026 Indianapolis, Indiana 46207-7026 Phone: (317) 925-9661 Fax: (317) 920-6605



Peerless Pump Company P.O. Box 7026 • Indianapolis, IN 46207-7026 Phone: (317) 925-9661 • Fax: (317) 920-6605